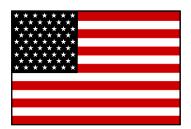




ADVISORY CIRCULAR 43-16A

AVIATION MAINTENANCE ALERTS





AUGUST 2003

NUMBER

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U.S. DEPARTMENT OF TRANSPORTATION FEDERAL AVIATION ADMINISTRATION WASHINGTON, DC 20590

AVIATION MAINTENANCE ALERTS

The Aviation Maintenance Alerts provide a common communication channel through which the aviation community can economically interchange service experience and thereby cooperate in the improvement of aeronautical product durability, reliability, and safety. This publication is prepared from information submitted by those who operate and maintain civil aeronautical products. The contents include items that have been reported as significant, but which have not been evaluated fully by the time the material went to press. As additional facts such as cause and corrective action are identified, the data will be published in subsequent issues of the Alerts. This procedure gives Alerts' readers prompt notice of conditions reported via Malfunction or Defect Reports. Your comments and suggestions for improvement are always welcome. Send to: FAA; ATTN: Aviation Data Systems Branch (AFS-620); P.O. Box 25082; Oklahoma City, OK 73125-5029.

SERVICE ALERT

RAPCO, INC.

Replacement Aircraft Part Company (RAPCO, Inc.) Service Alert (RASA-1003) Wing Deice and Propeller Boot Repair

RAPCO, Inc is in the process of developing a new form of the product called "Bootsaver."

RAPCO Service Alert RASA-1003 recommends, effective immediately, that you remove all RA-200-WA or RA-201-PB "Bootsaver" from existing inventory. RA-200-WB and RA-201-PB are no longer to be used as a repair of deicers on any aircraft.

Please advise your customers and aircraft owners that RA-200-WA and RA-201-PB has been discontinued. RAPCO, Inc. is in the process of producing a new "Bootsaver" that will incorporate an FAA-Approved Standard Repair for the repair of the deicers.

AIRPLANES

BEECH

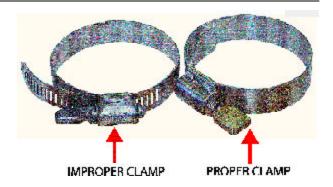
Beech; Model B36TC; Bonanza; Improper Clamp Installation Causes Landing Gear Failure; ATA 2120

The owner reported he was unable to achieve gear down and locked on approach for landing. He extended the landing gear manually and landed the aircraft without incident.

The technicians conducted a postflight inspection, which revealed a heat duct clamp (P/N AN737TW74-91) located under the copilot seat had been installed in place of the correct clamp (P/N AN737TW56-66). (Refer to the illustration). The larger clamp was tightened and created

a "pig-tail" which caught on the right inboard of the landing gear door rod/bellcrank assembly and forced it off of the duct and onto the landing gear relay (P/N SM 50D7). The clamp shorted the gear relay and rendered the landing gear inoperative in normal mode.

Part total time unknown.



Beech; Model C90; King Air; Electrical Terminal Block Failure; ATA 3197

The pilot reported that smoke was coming into the cabin from the copilot's instrument panel.

The technician discovered that the primary wires to the belly terminal block (P/N MS27212-5-5) below the center pedestal were loose. The securing nut on the block had backed off and caused the wires to get hot and burn the insulation. He replaced the terminal block and the four wires. Two of the wires went to the number 1 buss and two wires went to the "max heat" 150-amp circuit breaker at the pilot's feet.

Part total time unknown.

CESSNA

Cessna; Model 310P; Nose Landing Gear Bellcrank Failure; ATA 3230

During a scheduled training flight, the pilot placed the landing gear selector in the up-and-locked position. He heard a loud pop/bang, and there was no "up-and-locked" indication for the nose landing gear. However the main landing gear did reveal an "up-and-locked" indication. He recycled the landing gear with same results and landed the aircraft without the use of the nose gear.

The technician discovered the broken bellcrank idler (P/N 0842102-2) was causing the nose gear to be disconnected from the gearbox.

The FAA Service Difficulty Reporting Program data base revealed 17 reports of similar failures.

Part total time-5, 499 hours.

Cessna; Model 402C; Businessliner; Avionics Master Switch Failure; ATA 2460

During climbout, the pilot smelled smoke in the cockpit area. An investigation revealed the smoke was coming from the avionics master switch (P/N CM3589-50). He notified the tower before shutting down the avionics master switch.

The submitter stated the same problem was found on two additional aircraft in their fleet. The FAA Service Difficulty Reporting Program data base revealed 29 reports of avionics master switch (P/N CM3589-50) failures.

Part total time-814 hours.

GULFSTREAM

Gulfstream; Model G-V; Aileron Counterweight Separation; ATA 5751

On descent for landing with two passengers onboard, the pilot experienced difficulty in turning the aircraft laterally to the right. He was able to control the aircraft and made a normal landing.

According to the technician, the aileron mass balance weight (P/N 1159CSM55106-27) had become unattached (loss of attaching hardware). This allowed the tungsten block to slide forward against the wing rear beam and restricted the aileron downward movement.

The submitter believes that loose and missing hardware caused this problem. One screw and two nuts were found resting on the lower rear wing beam.

Part total time-481 hours.

PIPER

Piper; Model PA28-236; Dakota; Restriction Fuel Selector Cover; ATA 2510

The submitter stated that the fuel selector cover (98635-09) is currently secured with three MS24693-39 No. 6 100-degree countersink screws and three FCW6 interior finishing cup washers.

According to the submitter, the selector handle will actually chafe across the cup washer when the selector is placed in the left tank position. He feels that it is possible that the handle may become restricted and not allow maximum fuel flow from the left tank.

The submitter suggests replacing the cup washer with DW06SS or an equivalent countersunk washer. This will allow for greater clearance between the cover and the bottom of the selector handle.

Part total time unknown.

Piper; Model PA 34-200T; Seneca II; Nose Gear Steering Assembly Failure; ATA 3250

After takeoff, the pilot heard a strange noise coming from the nose gear area and noticed the nose gear did not fully retract. After several attempts to lower and raise the landing gear, he elected to land the aircraft knowing that the nose gear was not fully extended.

The technician discovered the tiller ball (P/N 95387-00) had come out of the steering track assembly and locked up on the side of the track (P/N 95759-07).

Part total time-11, 141 hours.

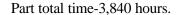
SABRELINER

Sabreliner; Model NA-265-65; Sabre 65; Broken Elevator Bellcrank; ATA 2730

During routine maintenance, the technician was installing flight controls on a Sabreliner NA-265-65. While working in the empennage, he leaned against the flight control cable and the left lower bearing boss area on the elevator bellcrank (P/N 265-522131-3) broke. (Refer to the illustration.)

After finding the left aft elevator bellcrank cracked at the lower bearing boss area, the technician decided to perform an inspection on the five additional Sabreliner NA-265-65 aircraft that were located at the facility. The inspection revealed one additional cracked bellcrank at the same location.

The submitter recommends that the operators perform a close visual or eddy-current inspection of the lower bearing boss. At this time, the cause of the failures has not been determined. The weakened boss area could have resulted from the combination of high cable tension, bias loading of the elevator cables, and line staking the bearing boss area during manufacture.





TIGER

Tiger Aircraft LLC; Models AA-5, AA-5A, AA-5B, and AG-5B; Spinner Aft Bulkhead; ATA 6110

The following article was submitted by the New York ACO ANE-171, located in Valley Stream, New York. The Engine Directorate, the NTSB, and the OEM reviewed and accepted this article. (*The article is printed as it was received.*)

A Tiger Aircraft AA-5B had an in-flight separation of its propeller and was forced to make an emergency landing. During cruise flight, the pilot noticed a vibration. The vibration continued to increase, and subsequently, the propeller assembly departed the aircraft engine.

An investigation determined that four of the six mounting holes of the aft spinner bulkhead had a crescent-shaped sheared-off arc area that made the holes appear elongated. Further analysis revealed that this was caused by the aft spinner bulkhead being pinched between the propeller spacer and the crankshaft flange bushings. It was determined that this condition was the result of aft spinner bulkhead misalignment during the installation process. During installation of the propeller, the aft spinner bulkhead slipped-off of the crankshaft flange bushings and rested against the propeller bolts. Once the bolts were torqued in the misaligned condition, the result was the aft spinner bulkhead wedged between the propeller spacer and the crankshaft flange bushings. Eventually the spinner bulkhead wore through creating crescent-shaped sheared-off arc areas, and the propeller became loose.

The propeller installation section of the Tiger Aircraft AA-5 series and AG-5B Aircraft Maintenance Manual (AMM) includes a 'CAUTION' statement, which warns that the aft spinner bulkhead can be damaged if not held securely in place during propeller installation. A temporary means of securing the aft spinner bulkhead, to insure that it is seated properly onto the crankshaft flange bushings, is recommended by the AMM. It is recommended that maintenance personnel familiarize themselves with the propeller installation procedure, as defined in the AMM, and abide by the 'CAUTION' statements. Furthermore, it is recommended that inspectors performing annual/100-hour inspections (during which access to the subject area is available for scheduled maintenance tasks) visually inspect the aft spinner bulkhead to starter ring gear mating to insure even fit around the mating surface (see Figures 1 and 2). The spinner to propeller fit and clearance can also provide an indication of a misaligned aft spinner bulkhead (see Figures 3 and 4).

While the subject incident occurred on a Tiger Aircraft AA-5B aircraft, this alert is valid for Tiger Aircraft models listed above because of the similarity in propeller assembly and parts.

Part total time is not applicable.



Figure 1. Correct Installation.

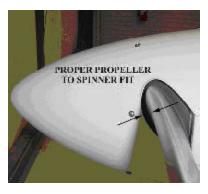


Figure 3. Correct Propeller - Spinner Fit.



Figure 2. Incorrect Installation.

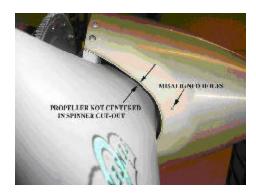


Figure 4. Incorrect Propeller - Spinner Fit.

HELICOPTERS

McDONNELL DOUGLAS

McDonnell Douglas; Model 369D; Worn Shoulder Harness Attach Fitting; ATA 2510

During a conformity inspection on a leased aircraft, the rear seat shoulder harness attach fittings (P/N 369H3025-1 LH and -2 RH) were found to have an excessive amount of wear on the inside of the "ring" attach fitting. (Refer to the illustration.)

According to the submitter, the right hand fitting had approximately 70 to 80 percent of the ring chafed through, and the left hand fitting had about 15 percent of the ring chafed through.

Part total time-11, 597.



AIR NOTES

ELECTRONIC VERSION OF MALFUNCTION OR DEFECT REPORT

One of the recent improvements to the Flight Standards Service Aviation Information Internet web site is the inclusion of FAA Form 8010-4, Malfunction or Defect Report. This web site is still under construction and further changes will be made; however, the site is now active, usable, and contains a great deal of information.

Various electronic versions of this form have been used in the past; however, this new electronic version is more user friendly and replaces all other versions. You can complete the form online and submit the information electronically. The form is used for all aircraft except certificated air carriers who are provided a different electronic form. The Internet address is:

http://av-info.faa.gov/isdr/

When the page opens, select "M or D Submission Form" and, when complete, use the "Add Service Difficulty Report" button at the top left to send the form. Many of you have inquired about this service. It is now available, and we encourage everyone to use this format when submitting aviation, service-related information.

SERVICE DIFFICULTY REPORTING PROGRAM

The objective of the Service Difficulty Reporting (SDR) Program is to achieve prompt and appropriate correction of conditions adversely affecting continued airworthiness of aeronautical products fleet wide. The SDR program is an exchange of information and a method of communication between the FAA and the aviation community concerning inservice problems.

A report should be filed whenever a system, component, or part of an aircraft, powerplant, propeller, or appliance fails to function in a normal or usual manner. In addition, if a system, component, or part of an aircraft, powerplant, propeller, or appliance has a flaw or imperfection which impairs, or which may impair its future function, it is considered defective and should be reported under the program.

These reports are known by a variety of names: Service Difficulty Reports (SDR), Malfunction or Defect Reports (M or D) and Maintenance Difficulty Reports (MDR).

The collection, collation, analysis of data, and the rapid dissemination of mechanical discrepancies, alerts, and trend information to the appropriate segments of the FAA and the aviation community provides an effective and economical method of ensuring future aviation safety.

The FAA analyzes SDR data for safety implications and reviews the data to identify possible trends that may not be apparent regionally or to individual operators. As a result of this review, the FAA may disseminate safety information to a particular section of the aviation community. The FAA also may adopt new regulations or issue airworthiness directives (AD's) to address a specific problem.

The primary source of SDR's are certificate holders operating under Parts 121, 125, 135, 145 of the Federal Aviation Regulations, and the general aviation community which voluntarily submit records. FAA Aviation Safety Inspectors may also report service difficulty information when they conduct routine aircraft and maintenance surveillance as well as accident and incident investigations.

The SDR data base contains records dating back to 1974. Reports may be submitted on the Internet through an active data entry form or on hard copy. The electronic data entry form is in the Flight Standards Aviation web site. The URL is: http://av-info.faa.gov>.

A public search/query tool is also available on this same web site. This tool has provisions for printing reports or downloading data.

At the current time we are receiving approximately 45,000 records per year.

Point of contact is:

John Jackson Service Difficulty Reporting System Program Manager Aviation Data Systems Branch, AFS-620 P.O. Box 25082 Oklahoma City, OK 73125

Telephone: (405) 954-6486

E-Mail address: 9-AMC-SDR-ProgMgr@faa.gov

IF YOU WANT TO CONTACT US

We welcome your comments, suggestions, and questions. You may use any of the following means of communication to submit reports concerning aviation-related occurrences.

Editor: Isaac Williams (405) 954-6488 **FAX:** (405) 954-4570 or (405) 954-4655

Mailing address: FAA, ATTN: AFS-620 ALERTS, P.O. Box 25082,

Oklahoma City, OK 73125-5029

You can access current and back issues of this publication from the internet at: http://av-info.faa.gov>. Select the General Aviation Airworthiness Alerts heading.

AVIATION SERVICE DIFFICULTY REPORTS

The following are abbreviated reports submitted between June 25, 2003, and July 22, 2003, which have been entered into the FAA Service Difficulty Reporting (SDR) System data base. This is not an all inclusive listing of Service Difficulty Reports. For more information, contact the FAA, Regulatory Support Division, Aviation Data Systems Branch, AFS-620, located in Oklahoma City, Oklahoma. The mailing address is:

FAA

Aviation Data Systems Branch, AFS-620 PO Box 25082 Oklahoma City, OK 73125

These reports contain raw data that has not been edited. If you require further detail please contact AFS-620 at the address above.

FEDERAL AVIATION ADMINISTRATION Service Difficulty Report Data

Sorted by Aircraft Make and Model then Engine Make and Model. This Report Derives from Unverified Information Submitted By the Aviation Community without FAA review for Accuracy.

ACFT MAKE ACFT MODEL	ENG MAKE ENG MODEL	COMP MAKE COMP MODEL	PART NAME PART NUMBER	PART CONDITION PART LOCATION	DIFF-DATE OPER CTRL NO.	T TIME TSO
REMARKS						
	PWA	INSERT		BLEW OUT	05/28/2003	
	CA3	519589		ENGINE CADE		
(CAND IN ELICIT	T MOSE CASE DI	LIC INCEPT DI EW OU	T DUMBING ENGINE C	II OVERDOARD ENGINE WAS	CMORING AND OH	CTDEALIN

(CAN) IN FLIGHT, NOSE CASE PLUG INSERT BLEW OUT PUMPING ENGINE OIL OVERBOARD. ENGINE WAS SMOKING AND OIL STREAMING NECCESSITATED ENGINE SHUT DOWN, PROP FEATHER, AND AIRCRAFT RETURNING TO AIRPORT. NOSE CASE REPLACED WITH A SERVICEABLE UNIT.

 PWA
 FLOW DIVIDER
 WRONG PART
 05/27/2003

 PT6A42
 3036640
 ENGINE

(CAN)ENG WAS SHUT OFF IN FLIGHT FOLLOWING HIGHT-5 OCCURRENCE. NO DAMAGE EXTERNALLY AND ONLY DAMAGE FOUND INTERNALLY WAS RUBBING CONTACT BETWEEN COMP TURBINE BLADE TIPS & CT SHROUD SEG. NO EVIDENCE OF OVERTEMP, OR ANY BUILD ERRORS IN THEE ENG. FLOW DIVIDER HAS WRONGLY IDENTIFIED BODY INSTALLED, THIS ERROR HAS CAUSED DIFFICULTIES IN STARTING AND IN FLIGHT INCIDENT. IN-FLIGHT PROBLEMS OF THIS ENG WERE CAUSED BY FLOW DIVIDER. WRONG BODY BEING INSTALLED ALLOWED OUTLET TO POUR A LOT OF FUEL THROUGH IT. ENG WAS POURING FUEL OUT OF THE FLOW DIVIDER, MADE ENG RUN VERY LEAN IN FUEL AND WAS NOT ABLE TO PRODUCE ENOUGH ENERGY TO PROPERLY ACCELERATE DURING THE START CYCLE, LEADING TO ELEVATED

> PWA **ENGINE FAILED** 06/24/2003 15655

PT6A67D

(CAN) RUBBING SOUNDS COMING FROM POWER TURBINE AREA CAUSED BY CONTACT BETWEEN FACE OF 2ND STAGE POWER TURBINE DISK, SEAL & COVER OF PT SHAFT HOUSING ASSY, CONTACT AROSE BECAUSE TEE HEAD LUGS SECURING SEAL & COVER TO PT SHAFT HOUSING FRETTEDD THROUGH FLANGE RELEASING SEAL AND COVER, ALLOWING SEAL TO MOVE REARWARDS & CONTACT FACE OF PT 2 DISK, ALL OF SLOTS IN PT SHAFT HOUSING ASSY HAVE HEAVY FRETTING WEAR, EITHER COMPLETELY THROUGH OR ALMOST COMPLETELY THROUGH FLANGE. THIS MEANS THAT 4 RIVETS WHICH BROKE, RELEASING TEE HEADED LUGS, FAILED TOWARDS END OF PROCESS. RIVET FAILURE WAS A RESULT OF WEAR & FRETTING & WAS NOT CAUSE OF IT.

PUSHROD TUBE AMD CHAFED 06/26/2003

FALCON ELEVATOR F10A272129

DURING INSPECTION FOR HYDRAULIC SEEP AT BOTTOM OF RUDDER, FOUND ELEVATOR SERVO PRESSURE LINE CHAFFED THROUGH RUDDER $PUSH-PULL\ TUBE.\ SUSPECTED\ LINE\ WAS\ TIGHTENED\ WITH\ A\ PRELOAD\ THAT\ TWISTED\ THE\ LINE\ TO\ CHAFE\ ON\ THE\ RUDDER\ PULL\ TUBE.$ TTHE LINE WAS LOOSENED AND REPOSITIONED ITSELF SO AS TO EXTEND AND RETRACT WITH CONTROL MOVEMENT WITHOUT INTERFERENCE WITH THE RUDDER PUSH-PULL TUBE. THE PUSH-PULL TUBE HAD A HOLE CHAFED THROUGH AND REQUIRED REPLACEMENT. THIS AREA IS ONLY INSPECTED DURING A 3B (3600 HOURS) OR C (6 YEARS) IAW THE MFG MM, CHAPTER 5-10-00.

BAC LYC PRESSURE CRACKED 05/21/2003 37153

146200 ALF502R5 **FUSELAGE** 37153

(CAN) DURING COMPANY SPECIAL FLEET INSPECTION 13 INCH CRACK DISCOVERED IN THE WHEEL WELL UPPER PRESSURE SKIN ALONG AIRCRAFT CENTER LINE AT EDGE OF STRINGER BETWEEN FRAME 29 TO 32. MANUFACTURER CONTACTED. DAMAGE REPAIRED AS PER BAE REPAIR INNSTRUCTION HC532H9018.

BAC LYC PRESSURE CRACKED 05/21/2003 36866

146200 ALF502R5 FUSELAGE. 36866

(CAN) DURING COMPANY SPECIAL FLEET INSPECTION 20 INCH CRACK DISCOVERED IN THE WHEEL WELL UPPER PRESSURE SKIN ALONG AIRCRAFT CENTER LINE AT EDGE OF STRINGER BETWEEN FRAMES29 TO FRAME 32. MANUFACTURE CONTACTED, DAMAGE REPAIRED AS PER BAE REPAAIR INSTRU CTION HC532H9018.

BBAVIA WINDOW DAMAGED LYC 04/15/2003 7GCBC O320A2D COCKPIT 41373

(CAN) THE ONLY EXPLANATION WE HAVE FOR THIS BURNED AREA COMES FROM THE FEW TIMES THIS AIRCRAFT HAS BEEN PARKED OUTSIDE. OR DURING FLIGHT. IT MIGHT SOUND CRAZY, BUT SUNLIGHT MUST HIT THE GLASS AT THE RIGHT PERFECT ANGLE, BUNDLE THE LIGHT LIKKE

A MAGNIFYING GLASS AND THEN HIT THE VINYL BEFORE AIRCRAFT WAS REBUILT BY AMERICAN CHAMPION IN 1996. BBAVIA LYC CONTROL FRAYED

8GCBC O360C2E 19023 TE FLAPS

(CAN)TE FLAP CABLE FRAYED AT UPPER RIGHT PULLEY.

BEECH STRINGER CRACKED 06/05/2003 PWA

50440014523 200BEE **FUSELAGE**

(AUS) NR 7 STRINGER RT SIDE CRACKED. FOUND DURING INSPECTION IAW AD 200/55 AMDT1.

BEECH PWA FRAME CRACKED 06/16/2003 50420013954

PT6A41 200BEE FUSELAGE 200

(AUS) FUSELAGE FRAME CRACKED AT FLOOR HEIGHT ON RT SIDE. FRAME IS LOCATED AT FS 207.125.

BEECH CRACKED SPAR

04/15/2003 002430018N LT WING

(AUS) SPAR WEB CONTAINED TWO CRACKS IN THE AREA OF LT UPPER WING ATTACHMENT POINT. CRACK WAS LOCATED AROUND HUCK BOLTS, CRACK LENGTH 12.7MM (0.5IN), AIRCRAFT HAD SUFFERED A WHEELS UP LANDING IN THE PAST.

BEECH LYC HEATER MISWIRED 05/15/2003

O360A1G B4050 AIR CONDITIONING

(AUS) HEATER INCORRECTLY WIRED. INVESTIGATION FOUND THAT THE OVERHEAT CUTOUT AND COMBUSTION PRESSURE SWITCH HAD NOT BEEN WIRED UP. THIS ALLOWED THE HEATER TO SOURCE FUEL AND IGNITION WITHOUT AIRFLOW AND OVERHEAT PROTECTION.

BEECH RUDDER PEDAL WORN 05/07/2003 CONT

95B55 104701 505243263 COCKPIT

(CAN) AFTER FINDING A BROKEN RUDDER PEDAL, AN INSPECTION WAS CARRIED OUT ON THE OTHER AIRCRAFT. ON ONE OF THE AIRCRAFT, THE AIRCRAFT AREA OF THE AIRCRAFTATTACHMENT POINT FOR THE RUDDER PEDAL WAS FOUND EXCESSIVELY WORN IN THE SAME LOCATION AS THE BROKEN PEDAL FOUND ON THE OTHER AIRCRAFT. INSPECTING THIS ATTACHMENT PROPERLY CAN BE ACCOMPLISHED BY REMOVING THE ATTACHMENT HARDWARE AND INSPECTING THE PIVOT POINTS. THE DESIGN OF THE RUDDER PEDAL AND ITS ATTACHEMENT TO THE BRAKE MASTER CYLINDER CAUSES THE PERSON INSPECTING THE PEDAL TO ASSUME THAT THERE IS NOT ANY WEAR.

CONTAMINATED BEECH CONT FUEL CELL. 05/17/2003

95B55 IO470L

(CAN) DURING CREW WALK AROUND AND ACTUATION WATER DRAINS, CREWS CONSISTENTLY FIND WATER EVEN IF COMPLETELY DRAINED ON PREVIOUS FLIGHT. AIRCRAFT INSPECTED AND ALL FUELCAPS COMPLETELY RESEALED AND SEAL SEATS CLEANED. ALL FUEL BLADDERS INTERNAALLY INSPECTED AND FOUND MULTIPLE LARGE WRINKLES TRAPPING WATER SLUGS. ALL BLADDERS DRAINED, DURING INSPECTION IT WAS NOTED THAT THERE IS NO POSSIBLE WAY TO FLATTEN THE BOTTOM OF EACH BLADDER. THE BLADDERS ARE ALL PHYSICALLY LARGER THAN THE WING SECTIONS THAT THEY LIVE IN. RAYTHEON TECH SUPPORT NOTIFIED AND THEY RESPONDED BYTELLING US THAT ALL OF THE BARON AIRCRAFT ARE LIKE THAT. RECOMMENDED TO JUST CLEAN OUT THE WATER AND MAKE SURE FUEL CAPS SEAL PROPERLY. ALL TANKS RESEALED

BEECH NOZZLE 03/28/2003 PW A IANITROL. LEAKING

PT6A20 H11D59 HEATER

(CAN) HEATER UNSERVICEABLE, LEAK FOUND ON HEAD ASSY. PARTS INSTALLED, NOZZEL, GASKETS, ELEC GROUND, ELEC WASHERS, GASKET HEAD, IGN, IGN UNIT, VALVE, BRUSH KIT, FILTER, VENT BLOWER MOTOR O/H. HEATER, SMOKY BLACK, PARTS INSTALLED, REG VALVE, VALVE, IGN, EXHAUST BLK SMOKE, REMOVED HEATER FOR LEAK CHECK, NO LEAK ON COMBUSTION TUBE, REMOVE HEAD ON TUBE FOR INSP, FUEL NOZZLE, INSP FOR SPRAY PATTERN, NOZZLE INSTALLED. 1 GALLON, REINSTALL NOZZLE, 1 GALLON. HEATER REINSTALLED IN A/C, HEATER TEST, WORKING

BELL LYC CRACKED 06/07/2003 SPAR 19119 T5311B 20403082506

TAILBOOM 204B $(CAN)\,ENGINEER\,OPENED\,TAIL\,ROTOR\,DRIVESHAFT\,COVER\,TO\,CHANGE\,COUPLINGS\,AND\,FOUND\,A\,CRACK\,HAD\,DEVELOPED\,IN\,THE\,VERTICAL$ FIN SPAR. STARTING AT THE TOP LIGHTENING HOLE AND GOING LEFT TO THE OUTER EDGE OF THE SPARE. THE OUTER LT SKIN WAS ALSO

CRRACKED APPROX. SIX INCHES. TAILBOOM WAS REPLACED

BELL. RUPTURED 07/01/2003 PW A LINE

HYDRAULIC SYS 70012I22OW234 212 PT6T3

PRESSURE ON SYSTEM NUMBER 2 DROPPED TO ZERO. THE PILOT INITIATED AN UNSCHEDULED LANDINGTO INVESTIGATE THE PROBLEM. AFTEER LANDING A CHAFED HYD LINE FROM THE NUMBER 2 HYDRAULIC PUMP WAS DISCOVERED. THE LINE WAS REPLACED AND THE AIRCRAFT RETURNED TO SERVICE.

BELL FRAME		CRACKED	06/11/2003	
2060323081		TAILBOOM		
CAILBOOM FRAME CRACKED			0.6/02/2002	
ELL ALLSN 07 250C47B	BLEED VALVE 23005366	LOOSE ENGINE	06/03/2003	
BLEED VALVE BODY EXCESS		ENGINE		
SELL ALLSN	BLEED VALVE	INOPERATIVE	06/03/2003	4009
07 250C47B	23005366	ENGINE		
BLEED VALVE PRODUCING F	IIGH TOT. REPLACED.			
BELL ALLSN	BLEED VALVE	INOPERATIVE	06/03/2003	13609
07 250C47B	23005366	ENGINE		
BLEED VALVE PRODUCING I		DIODED ATTIVE	06/02/2002	0100
BELL ALLSN -07 250C47B	BLEED VALVE	INOPERATIVE	06/03/2003	9188
.07 250C47B BLEED VALVE PRODUCING F	23005366	ENGINE		
BELL ALLSN	BLEED VALVE	INOPERATIVE	06/11/2003	
.07 250C47B	23005366	ENGINE	00/11/2003	
BLEED VALVE PRODUCING H				
BELL ALLSN	BEARING	LOOSE	05/19/2003	836
-07 250C47B	406310405101	M/R PITCH LINK		
		E ON PRE-FLIGHT. UPON INSPECTION BY M	ECHANIC FOUND THE RU	JBBER AROUN
		D BEARING HOUSING HAD AXIAL PLAY.		
BELL ALLSN	RELAY	FAILED	05/19/2003	888
.07 250C47B	SM20ACD300A2	STARTER ND AIRCRAFT WAS UNABLE TO BE STARTED.	TALKED TO DRODUCT CO	IDDODT ATME
		OTTOM HAD A HIGH FAIL RATE. REPLACED R		
BELL ALLSN	NOZZLE	BENT	06/03/2003	
.07 250C47B	23001832	ENGINE		
UEL NOZZEL BENT. SCRAPP				
BELL ALLSN	NOZZLE	BENT	06/03/2003	
07 250C47B	23001832	ENGINE		
ENGINE FUEL NOZZEL BENT.		MALEUNCTIONED	06/02/2002	
BELL ALLSN -07 250C47B	BLEED VALVE 23005366	MALFUNCTIONED ENGINE	06/03/2003	
BLEED VALVE PRODUCING H				
BELL BLADE	adii wa i i i akaibe. Kei e	DAMAGED	05/15/2003	1553
-12		TAIL ROTOR	00.00.00	
BELL SPINDLE	CED, TORQUED AND SAFTIE	S IAW 412-CR&O CH 64. COMPLIED WITH TB DAMAGED	412-95-134. 05/15/2003	15608
-12		M/R HEAD		
CH. 62 (SCRAPPED) C/A: RE	MOVED SPINDLES AND VIS	SPECTION. SINDLE SN A-356 HAD THREAD DA UALLY INSPECTED ALL PARTS. C/W ERA SF AND TB 412-03-190. PURGE LUBED ARM AND C	PINDLE INSPECTION AND	TB 4112-03-19
		OMPLIED WITH TB 412-03-190 ERA 412 SPIND		
SELL PWA	SERVO	VIBRATION	05/15/2003	8482
12 PT6T3	212076004101	TAIL ROTOR	COVI INDED WEAD INTE	DNALLEARAG
N PILOT VALVES REPLACEI		PEDALS WITH HYD SYSTEM TURNED ON. HA	SCYLINDER WEAR, INTE	KNAL LEAKAG
BOEING CONT	HUB	CRACKED	05/21/2003	
A75N1 R670*	пов	PROPELLER	03/21/2003	
	D TO BE CRACKED BETWEE	N LAMINATIONS, INSIDE THE INTERNAL HUB	B. MANUFACTURER INDIC	ATES THIS MA
		IONS, WHICH WOULD CAUSE INCONSISTANT		
EVIDENNCE OF A LOOSE PRO	OP. PROP WAS ALSO QUITE			
OLKMS LYC	BENDIX	SCREEN LOOSE	06/09/2003	
BK117A LTS101750B		PT GOVERNOR	TOTAL CITY D DESCRIPTION	ED DUDO: C =
CAN) RECEIVING INSPECTIO. REPAIR PROCESS, UNIT RETU		A LOOSE SCREEN IN THE PG FITTING. THIS FIT	I'TING HAD BEEN REPLAC	EDDURINGTH
BOLKMS LYC	SPLICE	CRACKED	05/26/2003	
BK117B LTS101750B		TAILBOOM	03/20/2003	
		PROGRESSING UP VERTICAL AND ACROSS	HORIZONTAL LEG OF SE	TICE SPLICE I
OCATED ON LEFT FORWARI			HORIZONTAL LLG OF SI	LICE. SI LICE I
OLKMS LYC	SPLICE	CRACKED	05/26/2003	
3K117B LTS101750B	1 1172213202	FUSELAGE		
CAN) CRACK ORIGINATING	AT TOOLING HOLE AND PR	OGRESSING HORIZONTALY ACROSS LOWER	FLANGE.	
SOLKMS ROTOR HEA	۱D	CRACKED	05/15/2003	13361
BO105A 10531714	Lawren noone	AIL ROTOR	namrova	ATT. T
DIED OF PETTE DISCUSSION OF	ACKED. PITCH CHANGE BU	SHINGS WORN. DISASSEMBLED FOR INSPE AND CORRODED PARTS. COMPLIED WITH 12	200HR/6YEARINSPECTG	ION ON HUB. 30
NSPECTIONS AS REQUIRED F), TORQUED AND SAFETIED AS REQUIRED. II	NSTALLED 2 SERVICEABI	LE BLADES AN
NSPECTIONS AS REQUIRED F ANND 2400 HR BLADE INSPEC	CTONS DONE. REASSEMBLE	D, TORQUED AND SAFETIED AS REQUIRED. II 05-REM301, MM CH 3334,101 AND 107. TT 133		LE BLADES AN
NSPECTIONS AS REQUIRED F ANND 2400 HR BLADE INSPEC TATIC BALANCED. INSPECT	CTONS DONE. REASSEMBLE			LE BLADES AN: 13186
NSPECTIONS AS REQUIRED F ANND 2400 HR BLADE INSPEC TATIC BALANCED. INSPECT BOLKMS HEAD BO105S 10531714	CTONS DONE. REASSEMBLE ED AND REPAIRED IAW BO	05-REM301, MM CH 3334,101 AND 107. TT 133 CRACKED TAIL ROTOR	05/14/2003	13186
NSPECTIONS AS REQUIRED F ANND 2400 HR BLADE INSPECT TATIC BALANCED. INSPECT BOLKMS HEAD BO105S 10531714	CTONS DONE. REASSEMBLE ED AND REPAIRED IAW BO	05-REM301, MM CH 3334,101 AND 107. TT 133 CRACKED	05/14/2003	13186
NSPECTIONS AS REQUIRED F ANND 2400 HR BLADE INSPECT SOLKMS HEAD 30105S 10531714 "AILROTOR ASSY HAS CRACK NSPECTION AND FOUND IN PARTS. INSTALLED NEW RIN SEE NDT TEST. INSTALLED N	TONS DONE. REASSEMBLE TED AND REPAIRED IAW BO TED INNER SLEEVE BUSHING NER SLEEVE BUSHING CRA TED IN BUSHING S IN BLAD TEW CLOSE TOLERANCE BO	05-REM301, MM CH 3334,101 AND 107. TT 133 CRACKED TAIL ROTOR	05/14/2003 VORN. ACTIONTAKEN: C/V PRIMER AND VISUALLY I HINE AND NDT INNER SLE V GRIP SEALS, C/W 1200 H	13186 VPRELIMINAR INSPECTED AL EVEBUSHING IR / 2400 HR 6 Y

CESSNA LYC HOUSING CRACKED 05/28/2003 7164 172RG O360F1A6 ACTUATOR PILOT REPORTED HEARING LOUD POP. LT MLG WAS HANGING OUT OF WHEEL WELL. PUTTING GEAR SELECTOR IN DOWN POSITION, RT MAIN AND NLG EXTEND FULLY, LT WAS STILL HANGING LOOSE. ATTEMPT TO PUMP DOWN LT WITH EMERGENCY PUMP WAS UNSUCCESSFUL. A/C WWAS PUT INTO HANGAR AND GEAR INSPECTED. INSPREVEALED LT MAIN GEAR ACT HAD CRACKED THROUGH FWD MOUNTING BOLT HOLE. CRACK CAUSED PINION GEAR TO SEPERATE FROM RACK GEAR. THESE SEEM TO BE CRACKING AFTER COMPLING WITH AD AND MFG SB. ACT, $S/N\,5349\,WAS\,FOUND\,CRACKED\,IN\,SAME\,LOCATION.\,ACT\,S/N\,5384\,WAS\,FOUND\,CRACKED\,IN\,SAME\,LOCATION.\,SEEMS\,NEW\,BUSHINGS\,THAT\,ARE$ INSTALLED AS PART OF SB MAY BE CAUSING SOME ADDED STRESS TO ACTUATORS. CESSNA AUDIO PANEL MISINSTALLED LYC O360F1A6 24700032 UHF SYSTEM (CAN) CREW REPORTED BOTH VOR SYSTEMS WERE NOT FUNCTIONING COMPLETELY. VOR AUDIO SIGNAL COULD BE PICKED UP AND TO/FROM $FLAG WORKED. \ INDICATOR \ NEEDLES \ WOULD \ NOT \ DEVIATE \ FROM \ CENTER. \ COMPONENTS \ FAILED \ TO \ DETERMINE SOURCE \ OF \ PROBLEM. \ A/C$ WAS SEENT TO FACILITY WHERE THEY DETERMINED THAT AUDIO PANEL DID NOT HAVE RELAYS INSTALLED FOR AUTOPILOT. IT WOULD APPEAR THAT AUDIO PANEL WAS DIFFERENT FOR A/C WITH FACTORY INSTALLED AUTOPILOTS. AUDIO PANEL DOES NOT LOOK DIFFERENT FROM FRONT, NO DISTINGUISHING PLACARDS TO WARN THAT UNIT IS FOR AUTOPILOT EQUIPPED MODELS ONLY, ALSO, NONE OF THE UNITS WE TRIED WERE SERIALIZED. RESULT WAS THAT PROPER AUDIO PANEL WAS INSTALLED FOR A/C AND ALL BULKHEAD 05/01/2003 CESSNA CONT CRACKED 182N 0470* 07126161 **FUSELAGE** TIME SINCE LAST AD REQUIRED INSPECTION 901.8. ORIGINALLY INSPECTED ON 9/19/74 WITH 1246 TT, FOUND OK. REINSPECTED AT 1502 AND 2334.58 TT AND FOUND, OK, ALSO INSPECTED AT 3345.1 AND FOUND AIRWORTHY, CURRENT INSPECTION REVEALED TWO SMALL CRACKS, 1250 AND .2500 INCH AT TOP OF RUDDER CABLE CUT-OUT AND FLANGE. FIN SPAR BOLTS WERE TIGHT. DYE PEN INSPECTION OF FIN SPAR ATTACH $FITTINGS\,REVEALED\,NOOTHER\,DAMAGE.\,REPLACED\,BULKHEAD\,WITH\,SERVICEABLE\,ASSEMBLY.\,GASSER\,BANNER\,TOW\,HITCH\,WAS\,INSTALLED$ IAW STC SA-220-50 ON 8/14/73 TT 757.0 ON THE AFT BULKHEAD TAIL SKID BOLT. TIME OF REMOVAL IS UNKNOWN. AD 72-07-09. CESSNA CHECK VALVE LOOSE 1H525 VACCUM PUMP PILOT REPORTED RIGHT VACUUM PUMP WARNING LIGHT WAS ON. DURING TROUBLESHOOTING, DISCONNECTED HOSE FROM RIGHT SIDE OF CHECK VALVE MANIFOLD TO CONNECT TEST KIT AND DISCOVERED TWO MISSING RIVETS, TWO RIVETS ABOUT TO FALL OUT AND TWO LOOSE RIVVETS ALL ON THE RIGHT SIDE OF CHECK VALVE ALLOWING VACUUM AIR TO LEK OUT BETWEEN, THE VALVE DIAPHRAM. PROBABLE CAUSE IS VIBRATION FROM ENGINE, ACTING ON HOSE CONNECTED THIS END, CANNOT SEE AT THIS TIME, ANY OTHER ROUTING OF HOSE. MISLOCATED IO520M MLG (AUS) LANDING GEAR FORK BOLT CLEVIS PIN INCORRECTLY FITTED. CLEVIS PIN WAS FITTED BACK TO FRONT AND CONTACTED WHEEL WELL STRUCTURE CAUSING DAMAGE TO TORQUE TUBE SUPPORT BRACKETS PN 5027002-5. PERSONNEL/MAINTENANCE ERROR. CONTACTOR ARCED IO520MB 08504691 STARTER (CAN) ELECTRICAL SYSTEM FAILED. LT STARTER RELAY STUCK IN ON POSITION DURING START. STARTER ROTATED TILL BATTERY WAS RUN OUT AS IT WAS A HIGH LOAD. SERVICEABLE RELAY WAS INSTALLED, A NEW BATTERY AND OVERHAULED STARTER WERE INSTALLED, WIRINGG WAS CHECKED. PROBLEM WAS CORRECTED. CESSNA CONT CONTROL FRAYED 06/06/2003 IO360D TE FLAP (CAN) INSPECTION OF FLAP CABLES IAW SERVICE DIFFICULTY ALERT NR AL-2003-05, FOUND THREE FRAYED CABLE ENDS, ONE AT THE OUTBOARD BELLCRANK. CONTROL CESSNA CONT DAMAGED 05/30/2003 337G IO360G 14601007 FLAP ACTUATOR (CAN) AFTER RECEIVING SDR ALERT AL-2003-05 AN INSPECTION WAS CARRIED OUT ON OUR 337G. TWO CABLES ON BOTH SIDES WERE FOUND DAMAGED. THE DAMAGE WAS LOCATED EXACTLY IN THE SAME LOCATION AS MENTION IN THE ALERT IE AROUND THE SHARP BEND OF THE BBELLCRANK. ALL CABLES HAD TO BE REMOVED TO SEE THE DAMAGE.HAD THEY NOT THE DAMAGE WOULD OF WENT UNNOTICED. BOTH SETS OF CABLES WERE REPLA CED WITH SERVICEABLE CESSNA CONT FORK SHEARED 05/21/2003 TSIO520AE 50452112 NLG (CAN) PILOT REPORTS GEAR WOULD NOT RETRACT ON TAKE OFF. HE ELECTED TO LEAVE DOWN FOR FLIGHT MAINTAINING PROPER SPEED. ON LANDING TRUCKS WERE REQUESTED BUT NO EMERGENCY DECLARED. LANDING WAS UNEVENTFUL. WHEN MAINTENANCE INSPECTED GEAR THEYY FOUND THE ADJUSTING FORK SHEARED AT THE FIRST THREAD. MAINTENANCE TRIED TO USE THE SAME PART OFF ANOTHER A/C WHICH WAS IN OUR HANGER FOR MAINTENANCE, BUT FOUND IT CRACKED IN THE SAME PLACE. NEW PART INSTALLED RIGGED AND GEAR SWING CARRIED OUT AND RELEASED FOR FURTHER FLIGHT. CESSNA GARRTT SPRING BROKEN 05/26/2003 TPE33110 ENGINE CONTROL (CAN) ON TAKEOFF ROLE AIRCRAFT LT ENGINE ONLY DEVELOPED 1,000 LBS TORQUE. AIRCRAFT RETURNED TO HANGAR. MAINT RAN AIRCRAFT IN MANUAL MODE & AIRCRAFT DEVELOPED POWER, AFTER TROUBLE SHOOTING MAINTENANCE FOUND 0-SPRING BROKE IN THE THROTTLE OUAADRANT AND FELL INTO THE THROTTLE POT SENDING A FALSE READING TO THE COMPUTER. LIMITING TORQUE. CESSNA WILINT STARTER GEN **FAILED** 06/19/2003 525 FJ441A 230850041 **ENGINE** (CAN) THE LEFT HAND GENERATOR WENT OFF LINE IN FLIGHT. AFTER LANDING WE TRIED TO STARTTHE LEFT ENGINE AND NO RESPONSE, THE LEFT STARTER GENERATOR WAS CHANGE WITH AN OVERHAUL UNIT. THE LEFT GENERATOR WAS DUE FOR OVERHAUL AT 2049 HOURS. CESSNA BROKEN CESSNA 10/09/2002 NAS464P4A10 TOROUE TUBE AFTER TAKEOFF, PILOT NOTICED NOISE IN NOSE AREA, WIND NOISE IN COCKPIT. CREW WAS ABLE TO SEE NOSE GEAR DOORS WERE OPEN AND STEADY. REDUCED SPEED AND LOWERED LANDING GEAR WITH NO PROBLEMS. DOORS REMAINED OPEN AND STEADY. A/C LANDED WITHOUUT MISHAP, FOUND THAT BOLT HAD BROKEN THAT HOLDS DOOR BELLCRANK/TORQUE TUBE IN POSITION, BOLT IS AT PIVOT POINT ON RT SIDE OF A/C. WHEN TORQUE TUBE WAS REMOVED, CRACK WAS FOUND BUT DETERMINED THAT THIS WAS NOT RELATED AND HAD BEEN THERE A LONG TIME. BOLT FOUND BREAK WAS TYPICAL OF OVER TORQUEING. BREAK WAS AT FIRST THREAD, HAD NO STRESS INDICATIONS. BOLT IS CLOSE TOLERANCE BOLT, NORMALLY HAS SHEARING LOAD IN INSTALLATION. BOLT WAS NOT SHEARED. CESSNA PWA INSULATION BURNED HEADLINER (CAN) DURING AN INSPECTION ON THE AIRCRAFT, THE COCKPIT HEADLINER WAS REMOVED TO ACCESS THE G SWITCH FOR A FUNCTIONAL CHECK. ONCE THE HEADLINER PANEL WAS REMOVED A SECTION OF INSULATION THAT WAS NEXT TO THE MAP LIGHT FOR THE CO-PILOT WAS FOOUND SCORCHED AND BRITTLE FROM CONTACT WITH THE BACK OF THE LIGHT ASSEMBLY. THE INSULATION WAS REMOVED AND THE

PANEL RE-INSTALLED AND THE AIRCRAFT WAS RETURNED

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CESSNA PWA ROHR HOSE RUPTURED 05/20/2003 560CES JT15D1 AE1009195G013 THRUST REVERSER $(CAN) \, WHILE \, PREPARING \, TO \, REFUEL \, THE \, AIRCRAFT, \, THE \, PILOT \, NOTED \, A \, LARGE \, QUANTITY \, OF \, HYDRAULIC \, FLUID \, ON \, THE \, RT \, ENGINE/THRUST \, CONTRACTOR \, CONTRACTOR$ REVERSER AREA. THE AFT HYDRAULIC HOSE CONNECTING THE TAIL ROTOR TO THE PYLON HAD BURST AT APPROXIMATELY MID LENGTH. (TTHIS IS THE AREA WHERE THE HOSE MAKES A 90 DEGREES TURN.) THE CREW HAD NO INDICATION OF THE PROBLEM DURING LANDING AND TAXI. CESSNA PWA WHEEL UNBONDED 05/19/2003 560XL PW545A 0316138 NLG (CAN) AT LIFT OFF PILOT HEARD AND FELT STRONG VIBRATIONS ON THE NOSE WHEEL. HE DECLARED AN EMERGENCY AND RETURNED TO BASE, DURING THE INVESTIGATION FOUND NOSE WHEEL OUT OF BALANCE, NOSE WHEEL ASSY WAS STRIPPED MAY 27/03 AND FOUND BALANCE PAATCH GLUED TO TIRE UNBONDED WHICH CAUSE THE VIBRATION, THE PATCH WEIGHT IS 1 OUNCE. CESSNA ALLSN WIRE HARNESS SHORTED 06/24/2003 AE3007C PQ020JE004 RT CARGO BAY (CAN) AMBER - RT WINDSHIELD HEAT INOPERATIVE ON ENGINE INDICIATING AND CREW ALERT SYSTEM POPPED. SB #HK062 AC POWER TO R/ H WINDSHIELD. WIRE BUNDLE PQ020 AND JE004 TOUCHING AND HEAT SHRINK FAILURE CAUSING SB HK 062 TO POP.REPLACED HEAT SHRINNK PROBLEM ELIMINATED. CESSNA HUB CRACKED CONT 05/19/2003 A188B C58 IO520* PROPELLER (AUS) PROPELLER HUB CRACKED IN BLADE SOCKET THREADED AREA. CESSNA LEAKING 06/09/2003 LYC SEAL T206H TIO540AJ1A STD213 ENGINE (CAN) FOLLOWING A FLIGHT TEST THAT WAS CARRIED OUT AFTER ENGINE INSTALLATION. THE PILOT NOTICED AN EXCESSIVE OIL LEAK, THE ENGINE HAD RETURNED FROM OVERHAUL. FURTHER INVESTIGATION REVEALED THAT OIL SEAL WAS NOT INSTALLED. AN EMPTY SPACE WASS CREATED BECAUSE THAT SEAL WAS MISSING, CREATING AN EXCESSIVE OIL LEAK. BELLCRANK BROKEN 05/28/2003 T310P TSIO520B 08421022 NLG WW (CAN) WHEN GEAR WAS SELECTED UP AFTER TAKE OFF A LOUD SNAP WAS HEARD THE RED GEAR LIGHT WAS ON. WHEN GEAR WAS SELECTED $DOWN THE 3\,GREEN\,GEAR\,LIGHTS\,WAS\,OBTAINED.\,THE\,AIRCRAFT\,LANDED\,WITHOUT\,FURTHER\,INCIDENT.\,FOUND\,BROKEN\,IDLER\,BELLCRANK.$ MAAINTENANCE IS CHECKING RIGGING AND ANY OTHER CAUSES. SEVERED TSIO520M TU206G 1200106253 FUEL SYSTEM (CAN) DURING THE LAST OPS 4 INSPECTION. SEB 95-6. RUBBER FUEL HOSE INSPECTION AND REPLACEMENT WAS ACCOMPLISHED. SUBSEQUENT INSPECTION REVEILED THAT THE FUEL PRIMER LINE FROM THE MANIFOLD TO THE PRIMER T FITTING ROUTED NEAR THE ALTERNATOR PUULLEY WAS FOUND BROKEN IN TWO AND THE TEE FITTING CHAFED ON THE ALTERNATOR PULLEY. AIR TIME SINCE INSPECTION / MODIFICATION WAS 19.1 HOURS. THE ABSENCE OF CLAMPS AT THET FITTING TO THE INTAKE MANIFOLD AND THE INCREASED STIFFNESS OF THE NEW LINES CAUSED INCREASED STRESS ON THE RIGID PRIMER LINE LEAD TO THE RIGID LINE FAILURE. A NEW RIGID LINE AND FITTINGS WERE INSTALLED AND THE T FITTING CLAMPED AS DESCRIBED IN THE MAINTENANCE MANUAL AND IPC. CESSNA SPAR CAP CORRODED 04/24/2003 CONT U206F IO520* 122210523 RT WING (AUS) RT WING SPAR CAP RIVET HEADS MISSING. INVESTIGATION FOUND THE SPAR CAP EXTENSIVELY CORRODED. CESSNA CONT LINE CHAFED U206F IO520F 120040676 FUEL SYSTEM (AUS) FUEL LINE CHAFED BY AILERON CABLE. CESSNA CONT BOLT BROKEN 03/25/2003 U206G IO520* NAS464P5A42 MLG DRAGLINK (AUS) NOSE LANDING GEAR DRAG LINK ATTACHMENT BOLT HEAD SEPARATED FROM SHANK. CESSNA CONT ELEVATOR FOD 06/18/2003 IO520F LEFT 179856 (AUS) ELEVATOR JAMMED. INVESTIGATION FOUND A PIECE OF METAL PROTRUDING FROM THE LT ELEVATOR BALANCE HORN DIRECTLY BEHIND THE BALANCE WEIGHT ATTACHMENT RIB. METAL MEASURED 12.7MM BY 57.15MM (0.5IN BY 2.25IN) WITH A THICKNESS OF 0.8128MM (0.032IN) AND APPEARS TO BE ALCLAD. THE METAL CONTAINED A HOLE INTO WHICH A PK TYPE SCREW HAD BEEN INSERTED AT SOME STAGE. SUSPECT METAL HAD AT ONE TIME BEEN ATTACHED TO THE ELEVATOR TIP CUFF AND HAD COME ADRIFT. FOD. CLARK LEAKING 06/11/2003 SWASHPLATE 1000CL LEAKING GREASE UNDER BOOT. REPLACED SEAL (2 EA) 206-010-460-001 DUE TO LEAKING AND WEAR. REPAIRED. CLARK CLAMP DEFORMED 06/10/2003 10624 206076022101 PUMP 1000CL HYD PUMP HAS A DEFORMED CLAMP FROM SUPPLY P/N 8505075. TO BE SENT TO VENDOR. SERVO VALVE BINDING CLARK 06/12/2003 MAIN ROTOR 41000413 1000CL STICKING AND BINDING UNDER PRESSURE DURING FINAL TEST OF SERVO. SENT FOR WARRANTY REPAIR. CNDAIR GENERATOR FAILED 04/13/2003 ELECTRICAL (CAN) TWO GENERATORS HAD 8130 FORMS STATING THAT THE GENERATORS HAD BEEN OVERHAULED AND TESTED. AFTER A GROUND GENERATOR FIRE DURING INITIAL RUNUP ON THE FIRST UNIT. THE SECOND GENERATOR THAT HAD BEEN INSTALLED ON ANOTHER AIRCRAFT BUT NOT RRUN YET WAS REMOVED FOR INVESTIGATION COMPANY OVERHAULSHOP INSPECTED THE INTERNAL PARTS OF THE REMAINING GENERATOR AND FOUND EVERYTHING CLEAN EXCEPT THAT THE BRUSHES WERE BRAND NEW AND HAD NOT BEEN RUN IN AT ALL. UPON 5 MINUTES OF TESTING WITH A CURRENT ON TO WEARING THE BRUSHES, THE GENERATOR STARTED MAKING STRANGE NOISES AND BEGAN SMOKING. TEST WAS HALTED. GENERATORS SENT BACK TO SUPPLIER FOR INVESTIGATION AND CREDIT. CNDAIR PW A CYLINDER CRACKED CL2151 ENGINE CA3 (CAN) AFTER A SCOOPING RUN THE CREW NOTICED A 30 DROP IN THE BMEP ON THE LT ENGINE. LOAD WAS DROPPED AND A/C CLIMBED TO 2500 FT AND EXECUTED A PRECAUTIONARY ENGINE SHUT DOWN. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER AND STANDARD STANDARD SHUT DOWN THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER AND STANDARD SHUT DOWN THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER AND STANDARD SHUT DOWN THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THENR 5 CYLINDDER A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UNE VENTFULLY. THE A/C FLEW TO BASE WHERE IT LANDED UND THE A/C FLEW TO BASE WHERE BASE WHERE THE A/C FLEW TO BASE WHERE BASE WHERWAS CRACKED. CYLINDER WAS REPLACED AND A/C RETURNED TO CNDAIR PICCOLO TUBE MISMARKED CL600* 600800398 PICCOLO TUBE (CAN) WHILE CARRYING OUT SB 600-0718 INSPECTION OF PICOLO TUBES AND DUCTS FOR CORRECT ALIGNMENT IT WAS FOUND THAT THE RT OUTBOARD PICCOLO TUBE BLEED HOLES WERE IMPROPERLY POSITIONED AS IDENTIFIED IN THE SB. THE PICCOLO TUBE WAS REMOVED AND IT WAS FOUND THAT THE TUBE HAD BEEN MANUFACTURED FOR A LT INSTALLATION AND IDENTIFIED AS A RT TUBE BY PART NUMBER AND

 $OR INTATION LABLE. A CORRECTLY IDENTIFIED AND MANUFACTURED TUBE \ WAS INSTALLED AND THE AIRCRAFT \ WAS RETURNED TO SERVICE.$

CNDAIR WINDOW BROKEN 05/15/2003

CL6002 601R3303311 COCKPIT

 $(CAN) \, DURING \, THE \, FIRST \, PRODUCTION \, FLIGHT \, TEST \, AT \, 8,000 \, FEET/250 \, KTS \, AND \, APPROXIMATELY \, 2.5 \, PSID \, IN \, DESCENT. \, THE \, LT \, SIDE \, WINDOW \, SHATTERED$

CNDAIR VANE OUT OF 05/14/2003

CL6002 601R591541 AOA

(CAN) WHILE DOING THE CLEAN STALL TEST, THE SHAKER FIRED 2 KNOTS ABOVE THE CALCULATED VALUE. THEN, WHILE SLOWING THRU 2 KNOTS BELOW THE SHAKER, THE AIRCRAFT STARTED BUFFETING AND DEVELOPED A PRONOUNCED ROLLTO THE LEFT. THE PUSHER ACTIVATED 3 KNOTS ABOVE THE CALCULATED VALUE, BUT THE ANGLES AT THE PUSHER SHOWED 14.5 & 14.6. AIRCRAFT RETURNED WITHOUT FURTHER OCCURRENCES. UPON ARRIVAL, THE LEFT AND RIGHT AOA VANES NUL ADJUST WERE FOUND OUT OF TOLERANCES AT 0.7/0.6 INSTEAD OF 0.8 IAW FTP601R2731U. VANES WERE ADJUSTED IAW FTP601R2731U AND AIRCRAFT RETURNED TO FLIGHT WITHOUT FURTHER OCCURRENCES.

CNDAIR GE BOLT CORRODED 06/18/2003

CL6002 CF343A1 NAS620434D NLG DOOR ACT

(CAN) ROLLER BEARING WITH NLG DOORS FULLY CLOSED SHOULD FALL WITHIN ITS MECHANICAL CAM-LOCK WHEN FUNCTIONING NORMALLY. WHEN HYDRAULICS ARE REMOVED, RETRACT ACTUATOR WILL RELAX AND CAM-LOCKED ROLLER-BEARING WILL KEEP NLG DOOR FULLY CLOSED,, PREVENTING FROM FALLING 'OPEN'. IF PIVOT BOLT BECOMES CORRODED AND RESTRICTS MOVEMENT OF ITS SPRING-LOADED PIVOT LEVER. ROLLER BEARING CAN HANG-UP AND NOT FALL INTO ITS CAM-LOCK SLOT. WHEN HYDRAULICS ARE REMOVED AND DOOR RETRACT ACTUATOR RELAXES, DOORS WILL DROP OPEN.

CURTIS PWA COTTER PIN MISMANUFACTURE 05/28/2003

C46FAI R2800* MS24665143 FUSELAGE

(CAN) THE COTTER PINS RECIEVED FROM AIRCRAFT PARTS INTERNATIONAL ARE FAULTY AROUND THE HEAD. THE COTTER PINS ARE MANUFACTURED BY WESTERN WIRE. WE RECIEVED THEM IN MARCH 2003. WHEN I CALLED THE SUPPLIER AND EXCHANGED LOT NUMBERS, HE HAD A DIIFFERENT LOT NUMBER OF COTTER PINS THAT DID THE SAME THING. BREAK AT THE LOOP.

DHAV PWA SELECTOR LEAKING 12/18/2002

DHC2* R985* TC173007 FUEL SYSTEM 269

WITH FUEL SELECTOR VALVE IN OFF POSITION FUEL LEAKS BY VALVE, SLIGHT PRESSURE ON CABLE DRUM ON VALVE MAKES IT WORSE. (SIDE LOAD) THIS VALVE MUST BE CHECKED DURING AND ANNUAL, IN THE OFF POSITION AND PUTTING PRESSURE ON DRUM TO SEE IF FUEL FLOWS THROUGH VALVE IN THE OFF POSITION.

DHAV PWA GOVERNOR FAILED 05/24/2003

DHC2MK R985AN14B 1A2G5 PROPELLER

(CAN) PROPELLER MOVED TO LOW RPM POSITION AS POWER WAS APPLIED FOR TAKEOFF, TAKEOFF WAS ABORTED AND AIRCRAFT TAXIED BACK TO DOCK. PROPELLER GOVERNOR REPLACED WITH OVERHAULED UNIT, MAIN OIL FILTER INSPECTED AND FOUND CLEAN. AIRCRAFT GROUND RRUN AND HIGH SPEED WATER RUN COMPLETED SATISFACTORY, PROPELLER FUNCTION FOUND NORMAL. REMOVED GOVERNOR INSPECTED FOR METAL CONTAMINATION, NONE FOUND. GOVERNOR SENT TO HOPE AERO PROPELLER FOR INSPECTION AND OVERHAUL.

DHAV PWA HARTZL NUT CRACKED 05/27/2003

DHC2MK R985AN14B B1894 PROPELLER

 $(CAN) PROPWAS\,REMOVED\,DURINGENGINEREPAIRS, NUTHOLDINGPROPTO\,CRANKSHAFT\,WAS\,FOUND\,CRACKED.\,NUT\,WAS\,CRACKED\,FROM\,NOTCH\,FOR\,INSTALL/REMOVAL\,TOOL\,TO\,HOLE\,FOR\,LOCKING\,CLIP.\,NUT\,WAS\,REPLACED\,WITH\,OVERHAULED\,UNIT\,AND\,PROP\,WAS\,REINSTALED\,ANDD\,AIRCRAFT\,RETURNED\,TO\,SERVICE.$

DHAV PWA PLUG SHORTED 06/03/2002

DHC2MK R985AN14B C2N2181A SKL32138AN MAGNETO

(CAN) THE ENGINE QUITE IN CRUISE AND THE PILOT MADE A DEAD STICK LANDING ONTO THE WATER. UPON INSPECTION FOUND THE SAFETY GROUNDING TAB IN THE FIREWALL PLUG APPEARED TO BE BROKEN OFF AND FELL ACROSS THE CONTACT PINS, SHORTING OUT BOTH MAGS. NOT SURE BECAUSE THE PLUG WOULD HAVE TO BE DESTROYED TO GET IT APART.

 DHAV
 PWA
 TORQUE TUBE
 BROKEN
 05/28/2003
 13672

 DHC2MK
 R985AN14B
 C2T29A
 LT ELEVATOR

(CAN) LT ARM WHICH CONNECTS LT ELEVATOR TRIM TAB CONTROL ROD TO TORQUE TUBE BROKEN, COMPLETELY OFF. NOTE: THIS ASSEMBLY IS OF PRE-MOD, NATURE AND PROBABLY BROKE DUE TO MISHANDLING. POST MOD ARM HAS A REINFORCING GUSSET WHICH SUBSTANTIALLY

IMPROVES STRENGTH/RIGIDITY.

DHAV PWA STRUT CRACKED 07/02/2003

DHC3 PT6A34 VALC3W1005 LT WING (CAN) DURING A ROUTINE DAILY INSPECTION A 7 INCH CRACK ON THE UPPER SURFACE OF THE LT LOWER WING STRUT IN THE TRAILING EDGE SKIN WAS OBSERVED. 4.2 HOURS OUT OF A 100 HOUR INSPECTION. THE STRUT WAS GIVEN TO A DAR, WHO IS CONDUCTING AN INVESSTIGATION. THE REPORT SHALL BE FORWARDED TO THIS SDR WHEN RECEIVED.

DHAV PWA RELAY SHORTED 06/26/2003

DHC630 PT6A27 MS24171D1 ELECTRICAL

(CAN) DURING FLIGHT CREW SMELLED ELECTRICAL BURNING ODOR. SYS WERE SYSTEMATICALLY SHUT DOWN INCLUDING, AVIONICS AND AIRCRAFT MASTER, ODOR DISSIPATED. ALL RADIOS WERE SWITCHED OFF IN AN ATTEMPT TO SECURE OPERATION OF ONE RADION FOR COMMS. AAIRCRAFT AND AVIONICS MASTER WERE SWITCHED ON WITH AN IMMEDIATE RETURN OF ODOR. AIRCRAFT AVIONICS MASTER WERE AGAIN ISOLATED AND THE ODOR DISSIPATED. AIRCRAFT MASTER WAS TURNED ON TO ESTABLISH BASIC AIRCRAFT SYSTEMS WITH A RETURN OF THE ODOR. THE AIRCRAFT WAS RECOVERED TO MAIN MAINTENANCE BASE WITHOUT FURTHER INCIDENT. UPON INVESTIGATION IT WAS REVEALED THAT THE POWER TERMINAL OF THE NR 1 AVIONICS RELAY HAD SHORTED TO GROUND. AT THIS TIME THE DHAV PWA

PIN LOOSE 04/29/2003

DHC630 PT6A27 ELEVATOR (CAN) PILOT REPORTED THAT HE RAN OUT OF NOSE DOWN ELEVATOR TRIM WITH FLAPS 30 DEGREES. INSPECTED FLAP TRIM INTERCONNECT AND FOUND NO FAULTS. INSPECTED ELEVATOR TRIM AND FOUND THAT NOSE DOWN TRIM WAS LIMITED BY A STOP IN THE COCKPIT TRIM WHEEL. FOUND THAT PIN THAT RIDES IN GROOVE IN TRIM WHEEL AND DRIVES TRIM POSITION INDICATOR HAD POPPED OUT AND INTO NEXT GROOVE. REPOSITIONED IN APPROPRATE LOCATION & OPS CHECK OK. RERIGGED POSITION INDICATOR AND TEST FLEW AIRCRAFT - OPS NORMAL.

DHAV PWA CHIP DETECTOR CRACKED 06/06/2003

DHC630 PT6A34 3034081 ENGINE

 $(CAN)\,DURING\,INSPECTION\,OF\,MAGNETIC\,PLUG\,,\\ A\,STRESS\,CRACK\,WAS\,FOUND\,AT\,THE\,BASE\,OF\,THE\,PLUG.\,UNIT\,WAS\,REMOVED\,FROM\,SERVICE\,PLUG\,,\\ A\,STRESS\,CRACK\,WAS\,FOUND\,AT\,THE\,BASE\,OF\,THE\,PLUG\,.$

DHAV PWA SEAL SWOLLEN 05/27/2003

DHC710 PT6A50 CVR67 ACCESS PANEL

(CAN) WHILE REMOVING FUEL LIDS TO ACCESS FUEL TANKS FOR SNAG RECERTIFICATION FOLLOWING MAJOR INSPECTION, IT WAS NOTICED THAT THE NEW LIGHTNING SEAL P/N CVR 67 THAT WAS INSTALLED IN THE LAST WEEK OR TWO HAD SWOLLEN ALMOST 50 PERCENT LARGER THEN ITS NORMAL SIZE AND THE MATERIAL HAD SOFTEN FROM EXPOSURE TO JET FUEL. THE SEAL WAS ALSO DISLODGED AND HANGING OFF THE LADDER PLATES. WE TESTED OUR STOCK AND FOUND THAT ONLY ONE BATCH OF THE CVR 67 IS AFFECTED BY FUEL WE HAVE REMOVED THIS BATCH FROM OUR STOCK AND REPLACED THE SEAL ON THE AIRCRAFT. WE ARE ALSO GOING TO REPLACE THE SEAL ON ONE OTHER AIRCRAFT THAT WAS ISSUED THIS SEAL FROM THE SAME BATCH NR.

DHAV PWA SOLENOID FAILED 06/13/2003 35478 DHC710 574205A SELECTOR VALVE PT6A50 (CAN) ON APPROACH THE LANDING GEAR WAS SELECTED DOWN ALL THREE GEAR STAYED UP AND LOCKED. AN EMERGENCY GEAR EXTENSION WAS COMPLETED AND THE AIRCRAFT LANDED WITHOUT FURTHER INCIDENT. MAINTENANCE JACKED THE AIRCRAFT AND ATTEMPTED TO COMPLETE GEAR SWINGS WHEN THEY SELECTED GEAR UP THERE WAS NO RESPONSE. MAINTENANCE FOUND THAT THE LANDING GEAR SELECTOR VALVE SOLENOID DID NOT MAKE ANY NOISE WHEN THE GEAR SELECTOR WAS UP OR DOWN. THE LANDING GEAR SELECTOR VALVE SOLENOID WAS REPLACED AND THE GEAR SWUNG WITHOUT FURTHER INCIDENT. PWA LINE CRACKED DHC810 PW120A 82960010115 HYD SYSTEM (CAN) A HYDRAULIC LINE FROM THE NR 2 HYDRAULIC SYSTEM THAT FEEDS THE RUDDER PRESSURE REGULATOR DEVELOPED A HAIRLINE CRACK IN THE TAIL SECTION. . THE NR 2 SYSTEM HYDRAULIC QUANTITY DEPLETED TO BELOW MINIMUM, AN EMERGENCY LANDING GEAR EXTENSSION WAS CARRIED OUT AND THE AIRCRAFT LANDED WITHOUT FURTHER INCIDENT. A FLEXIBLE HYDRAULIC LINE WAS INSTALLED TEMPORARILY AS DETAILED IN MAINTENANCE MANUAL CHAPTER 20-50-52. THE NR 2 HYDRAULIC PUMP WAS REPLACED AS A PRECAUTION, GEAR SWINGS CARRIED OUT AND THE AIRCRAFT RETURNED TO SERVICE. BRACKET BROKEN 05/28/2003 DHAV PW A TORQUE SENSOR DHC810 PW120A 85711423101 (CAN) AT THE END OF THE LANDING ROLL THE FLAPS WERE SELECTED UP. FLAPS TRAVELLED TO APPROX 5 DEG AND STOPPED. FLAP DRIVE ANNUN ILLUMINATED, FLAPS WOULD NOT MOVE UP OR DOWN. MAINT WAS DISPATCHED AND DISCOVERED SECONDARY FLAP DRIVE CABLE INTOOLTF LAPTORQUESENSOR, SHEARED. LHF LAPTORQUESENSOR BRACKET WAS FOUND BROKEN THROUGHON TOPFOLD AND CRACKED ANALONG LOWER FOLD. SOME MINOR LOOM DAMAGE OCCURED DUE TO THRASHING OF ADRIFT DRIVE CABLE. DHAV PROXIMITY FAILED 06/17/2003 PW A 26210 DHC830 858601 PW123 MLG 26210 (CAN) DURING SELECTION OF GEAR DOWN ON APPROACH, THE GEAR FAILED TO EXTEND. THREE RED GEAR LIGHTS ILLUMINATED, AMBER WARNING LIGHT IN SELECTOR HANDLE ILLUMINATED ,GEAR DOORS DID NOT OPEN. AIRCRAFT RETURNED TO ORIGINATING AIRPORT , ALTEERNATE GEAR EXTENSION USED, GEAR EXTENDED AND AIRCRAFT LANDED NORMALLY, PSEU SHOWING FAULT CODES 53 AND 55 ($INTERNAL\,CARD\,FAILURES)\,.\,LANDING\,GEAR\,PROXIMITY\,CONTROL\,BOX\,(PSEU)\,REPLACED\,.GEAR\,SWINGS\,CARRIED\,OUT\,.\,AIRCRAFT\,RETURNED\,.$ TO SERVICE, NO FURTHER FAULTS. GULSTM RROYCE MOOG TURE SHEARED 06/11/2003 G1159A SPEY5118 1159SCC2121 B120344 TE FLAPS (CAN) AFTER REMOVING THE FLAPS TO REPAIR THE D TRACK WEB IAW AIRCRAFT SERVICE CHANGE 318B. THE LT OUTBOARD FLAP ACTUATOR SCREWJACK BALL RETURN TUBE COVER WAS FOUND SHEARED OFF (SUSPECT IMPROPER INSTALLATION). REPAIRED IAW CUSTOMER BULLETINN NR 99 GULSTM RROYCE WIRE FAILED GIV TAY6118 L430E20 LIGHTS (AUS) STROBE LIGHT WIRING LOCATED IN TAILCONE SHORTED TO SHIELDING. INVESTIGATION FOUND KAPTON POWER WIRE INSULATION CRACKED THROUGH TO INNER WIRES. SUSPECT CRACKING OCCURRED DUE TO LENGTH OF UNSUPPORTED WIRE, CONSTANT REMOVAL OF TAILCONE AAND PROPERTIES OF KAPTON WIRE. CONTROL. HILLER LYC FAILED 04/09/2003 UH12E VO540C2A HS105324 TAIL ROTOR (AUS) TAIL ROTOR CONTROL CABLE FAILED. CABLE RUNS FROM RTPEDAL TO FIREWALL LOCATED BEHIND THE PILOT SEAT. CABLE HAD BEEN CABLE FROM REPORT OF THE PILOT SEAT. CABLE FROM REPORT OF THE PILOT SEAT.SUBJECTEDTO HEAT SOURCE, POSSIBLY CONTACT WITH CIRCUIT BREAKER LOCATED IN CENTER TUNNEL WHEN TENSION WAS RELEASED DURIING MAINTENANCE. PERSONNEL/MAINTENANCE ERROR. HUGHES ALLSN SPAR 06/18/2003 CRACKED HORIZONTAL STAB 369D 250C20B 369D23623 (CAN) DURING 100 HOUR INSPECTION SMOKING RIVETS WERE OBSERVED ON THE BOTTOM CENTER DOUBLER OF THE HORIZONTAL STABILIZER.INVESTIGATION REVEALED SPAR CRACK IN WEB ANDLOWER FLANGE. HORIZONTAL STAB WAS REMOVED AND SENT OUT FOR SPAR REPLACEMENT.. HUGHES ALLSN ATTACH FITTING MISINSTALLED 06/28/2003 369E 250C20B 95K0300305 USELAGE $(CAN)\,EXTERNAL\,PLATFORM\,AND\,COUNTERWEIGHT\,INSTALLATION\,MODIFICATION\,OF\,STRUT\,ATTACH\,FITTING\,IS\,DAMAGING\,UPPER\,CORNER\,AND\,PLATFORM\,AND\,COUNTERWEIGHT\,INSTALLATION\,MODIFICATION\,OF\,STRUT\,ATTACH\,FITTING\,IS\,DAMAGING\,UPPER\,CORNER\,AND\,PLATFORM\,A$ OF HELICOPTER ROOF STRUCTURE AND THUS REQUIRES INSTALLATION OF NEW HARDWARE P/N 95K0300-063/95K0300-065. REFERENCE IS LSTC,, O-LSH 0-095 WHICH WILL BE REVISED TO ISSUE 3. PIPER LYC BRACE CRACKED 05/13/2003 O320* HORIZONTAL STAB PA2815 6524500 (AUS) HORIZONTAL STABILIZER TRIM DIAGONAL BRACE CRACKED. SUSPECT BRACE WAS BENT OUT OF THE WAY FOR ACCESS. STABILIZER HINGE BOLTS HAD MISSING SPACER WASHERS. PERSONNEL/MAINTENANCE ERROR. ATTACH FITTING BROKEN LYC 05/02/2003 IO320B1A 2176000 MLG (CAN) GEAR WOULD NO EXTEND WHEN SELECTED DOWN, EMERGENCY GEAR EXTENSION CARRIED OUT, LUG P/N 21760-00 WAS FOUND BROKEN, THIS RESULTED IN JAMMING OF THE RETRACTION MECHANISM, THIS PART SHOULD BE INSPECTED FOR CRACKS AT INSPECTION, ALSO ATTENNTION SHOULD BE PAID TO THIS AREA AFTER HARD LANDINGS, GEAR UP LANDING OR ANY TIME THE GEAR HAS BEEN EXTENDED ABOVE ANY EXTENSION AIRSPEED. SOLENOID PIPER TIO540* A23D047.5 FUEL SYSTEM PA31 PILOT REPORTED A FUEL ODOR IN THE COCKPIT ON PREFLIGHT INSPECTION. MAINTENANCE INSPECTED THE COCKPIT AND COMBUSTION HEATER AREA IN THE RIGHT SIDE OF THE NOSE SECTION AND FOUND THE HEATER FUEL SHUT OFF SOLENOID LEAKING FUEL FROM THE CASSE HOUSING. PIPER FAILED 05/29/2003 PA31 TIO540A2B PROPELLER (CAN) DURING LAST THREE PROPELLER OVERHAULS THESE BOLTS ARE REPLACED WITH NEW AS REQUIRED. THE LAST TWO INSTALLS WERE NOT IN COMPLIANCE WITH SL 508. THESE WERE ONLY BY CHANCE NOTICED BY THE MAINTENANCE CO-ORDINATOR (NOT AME). THE PREVIOUS OONE WAS NOT NOTICED AND WAS RELEASED FOR SERVICE AND DESTROYED THE PROP SPINNER. THIS IS 100 PERCENT RECURRING FOR US. THE SPINNER IS NOT NORMALLY INSTALLED BY PROPELLER OVERHAUL COMPANY. RECOMMENDED AT THE NEXT 100 HOUR INSPECTION. PIPER LYC BLADE CORRODED TIO540A2B PROPELLER PA31 FC84754 (CAN) PROPELLER RECEIVED ON 22 MAY 2003, MODEL HC-E2YK-2B/FC847504 REMOVED FOR INSPECTION DUE TO EXCESSIVE ROTATIONAL BLADE MOVEMENT. A DECISION WAS MADE TO OVERHAUL THE PROPELLER. VISUAL INSPECTION ON ONE BLADE REVEALED EXCESSIVE CORROSIONN AT THE BLADE BEARING AREA. BLADE KNOB OF BLADE WAS WORN BEYOND LIMITS, BEARINGS CORRODED, PITCH CHANGE FORK AND BLOCKS WORN. ALL OTHER PARTS SUCH AS HUB ASSEMBLY, CYLINDER, PISTON, ETC. FOUND TO BE IN NORMAL CONDITION. BLADE FAILURE MOST LIKELY WOULD HAVE OCCURRED IN THE NEAR FUTURE DUE TO BLADE KNOB FAILURE OR CORROSION ON BLADE SHANK

PIPER LYC TRANSMITTER **FAILED** 06/25/2003

PA3811 O235L2C FUEL PRESSURE 486439

(CAN) DURING FLT, PILOT NOTICED THE FUEL PRESSURE INDICATION DROP TO ZERO, WITHOUT ANY CHANGE IN ENGINE FUNCTION. THE PILOT CUT SHORT HIS LOCAL FLT. & RETURNED TO THE AIRPORT. THE FUEL PRESSURETRANSDUCER WAS REPLACED WITH ANOTHER NEW TRAANSDUCER, AND THE PRESSURE INDICATION RETURNED TO NORMAL, FURTHER TO THIS, THESE TRANSDUCERS ARE FAILING AT AN ALARMING RATE.EVEN A DISTRIBUTOR OF THESE P RODUCTS ADMITS THAT THEY ARE A DISPOSABLE ITEM.

PWA DOOR BUCKLED 07/02/2003

PT6A41 WING LOCKER

(CAN) ON DESCENT AT 8500 FT THE LT WING LOCKER DOOR BUCKLED UP IN THE MIDDLE APPROXIMATELY 4-5 INCHES THEN CAME LOOSE FROM THE DOOR PIN AND POPPED OPEN AND STARTED FLAPPING. AIRCRAFT SPEED WAS REDUCED TO 140 KTS AND AIRCRAFT LANDING WAS UNEEVENTFUL IT WAS DETERMINED THAT THE WING LOCKER WAS PRESSURIZING IN FLIGHT AND WAS INCREASED ON THE DESCENT BY SPEED. IT WAS FOUND THAT THERE WERE SOME HOLES IN THE FORWARD END OF THE LOCKER AND SEALEANT ON THE LOCKER SKIN SEAMES HAD DETERIORATED AND FALLEN OUT ALLOWING HIGH PRESSURE AIR FROM THE FLAP WELL TO ENTER THE LOCKER AREA. THE HOLES WERE PLUGGED AND SEAMS RESEALED AND THE LOCKER WAS PRESSURE CHECKED FOR LEAKAGE AND FOUND

TMECA EVAPORATOR BROKEN SNIAS

AS350B ARRIEL1D1 900A4031 **ZONE 100**

CRACKED HOUSINGS THAT CAUSE BLOWER MOTORS TO BECOME DISLODGED IN THE HOUSING, CAUSING BLOWER CAGES TO RUB ON THE HOUSING AND HOUSINGS TO BREAK APART. EVENTUAL FAILURE OF ENTIRE ASSEMBLY AND BLOWER MOTOR RENDERING THE AIRCONDITIONING SYSTEMM INOPERATIVE. ONE OF HOUSING PARTS OR BLOWER CAGE PIECES COULD FALL OFF AND BECOME LODGED IN LT TAIL ROTOR CONTROL PEDDLES. THIS IS POSSIBLE DUE TO LOCATION OF EVAPORATOR ASSY, IT IS ALMOST DIRECTLY OVER TAIL ROTOR CONTROL PEDDLES ON L/H SIDE OF COCKPIT. THIS HAS TO BE PAID EVERYTIME ONE BREAKS BECAUSE UNITS ARE NOT FIELD REPAIRABLE. THEY HAVE TO BE RETURNED TO MANUFACTURER FOR REPAIR OR REPLACEMENT. WE WOULD LIKE TO RECOMEND THAT EVAPORATOR ASSY.

SNIAS TMECA IGNITER BROKEN 06/10/2003

AS350B ARRIEL1D1 9550175400 **ENGINE**

(CAN) ON INSPECTION IT WAS DISCOVERED THE INSULATOR HAD BROKEN FREE AND HAD SLID DOWN THE CENTER ELECTRODE ABOUT .3750. COULD POSSIBLY HAVE GONE THROUGH THE GAS PATH OF THE ENGINE HAD IT NOT BEEN DISCOVERED.

FUEL CONTROL LYC FAILED 05/19/2003

LTS101600A3 430128807 **ENGINE**

(CAN) NO FUEL COMING OUT THE FUEL CONTROL UNIT. IT HAPPENED ON THE FIRST START ATTEMPT, IN THE MORNING. INTERNAL FAILURE OF FCU SUSPECTED, SINCE ALL FUEL LINES HAVE BEEN BLED FROM AIR. PREVIOUS FLIGHTS HAD NOT REVEALED ANY FLUCTUATIONS OR PPARAMETERS PROBLEMS. FCU HAS BEEN REPLACED ON 22 MAY 2003. AND STARTS WERE AS NORMAL AS IT SHOULD. THEN, INTERNAL FCU FAILURE WILL HAVE TO BE INVESTIGATED BY THE OVERHAUL FACILITY OR MANUFACTURER.

RECEPTACLE CRACKED 06/18/2003 SWRNGN GARRTT

SA226T TPE33110UA 27200637 OOR FRAME

(CAN) WHILE CARRYING OUT SERVICE LETTER 226-SL-027, WHICH CALLS FOR INSPECTION OF THE ALL DOOR LATCH RECEPTICLES, WE FOUND 3 CRACKED ON THE PASSENGER DOOR FRAME AND 2 CRACKED ON THE AFT CARGO DOOR FRAME, ONE RECEPTICAL WAS CRACKED ALMOST INN HALF WHILE OTHERS SMALL AND DIFFICULT TO SEE. THE ECCENTRIC BUSHING WHICH MOUNTS IN THE RECEPTICAL MUST BE REMOVED TO SEE THE CRACKS, CRACKED RECEPTICLES WERE DISCOVERED IN ANOTHER METRO II IN THE FLEET THIS SERVICE LETTER IS NOT MANDATORY.

SWRNGN GARRTT WOODWARD SPLINE FAILED 07/07/2003

TPE33110UA FUEL CONTROL

(CAN) CREW STARTED ENG & NOTICED ENG WAS SLOW TO ACCELERATE TO IDLE. ONCE AT IDLE (70 PERCENT) ENGINE SLOWLY INCREASED TO APPROXIMATLY 80 PERCENT WITHOUT INPUT FROM CREW. IN AN ATTEMPT TO REDUCE ENG POWER, WAS NO RESPONSE TO ENG CONTROL INPPUTS BY CREW, ENG SHUTDOWN & MAINT CONTACTED, UPON INSP BY MAINT, FCU DRIVE FOUND SEIZED & SHAFT SHEARED OFF, FCU REPLACED & ENG FUNCTION NORMAL DURING ENG RUN. UPON REASEARCHING RECORDS ON THIS FCU, IT WAS DETERMINED THAT THIS FCU WAS REPAIRED SEVERAL TIMES SINCE OVERHAUL. OVERHAUL WAS COMPLETED JULY 7, 2000 & REMOVED FOR REPAIR JANUARY 15, 2002 AT 1418.8 HRS TSO & THEN AGAIN ON OCTOBER 31, 2002 AT 2168.3 HRS TSO. FAILURE OF THIS FCU OCCURED 141 HRS SINCE THE LAST REPAIR. ABORTED TAKEOFF. RETURNED TO MAINTENANCE FACILITY.

GARRTT NOZZLE BLOCKED 01/21/2003 SWRNGN **SA227A** TPE33111U 3103235 ENGINE 200 (AUS) ENGINE FUEL NOZZLES PARTIALLY BLOCKED.

UNIVAR CONT CORRODED 06/10/2003 RIB 13017R C8512F WING

AD 2002-26-02 ADMENDMENT 39-12987, MFG SERVICE BULLETIN NR 31. METHOD 1, INSPECTION HOLES IN WING CENTER SECTION. INSPECTED FRONT AND REAR SPARS...NO EVIDENCE OF CORROSION. DISCOVERED CORRODED RIB, RIGHT SIDE TRAILING EDGE WING WALK BOX. RREMOVED AND REPLACED RIB WITH NEW MANUFACTURED. CLEANED LIGHT CORROSION FROM TRAILING EDGE WING WALK OUTER SKINS, TREATED AREA WITH ZINC CHROMATE. TREATED WING CENTER SECTION WITH CORROSION INHIBITOR.

UROCOP TMECA STRAP DAMAGED

TAIL ROTOR HEAD ARRIUS2B1 C642A0402101

TORSION STRAP ASSY IS USED IN THE TAIL ROTOR ASSY, FOUND DURING 500 HOUR INSPECTION/ DISASSEMBLED FOR INSPECTION, SCORING ON 2 STRAPS. FRETTING ON NUMEROUS STRAPS, SURFACE CORROSION. (ASSEMBLY REJECTED, NEW STRAP ASSEMBLY INSTALLED)

ZLIN LYC BAFFLE BROKEN 05/23/2003

Z242L AEIO360A1B6 MUFFLER

(CAN) DUE TO FINDING A BROKEN INTERNAL BAFFLE INSIDE THE NR 1 EXHAUST SILENCER, WE INITIATED AN INTERNAL INSPECTION OF THE SILENCER EVERY 100 HOUR INSPECTION INTERVAL. THIS BAFFLE WAS FOUND TO BE COMPLETELY BROKEN. THE EXHAUST SILENCER WASS REPLACED WITH A REPAIRED UNIT. IT IS BELIEVED THAT A BACKFIRE UPON STARTUP IS THE CAUSE OF THE BAFFLE DAMAGE AND HEATING AND COOLING OF THE EXHAUST SYSTEM. THE STUDENTS ARE REMINDED TO NOT OVER PRIME THE ENGINES AT START UP.

ZLIN LYC CABLE BROKEN

AEIO360A1B6 Z4242390000 NLG STEERING

(CAN) WHILE TAXIING AN AIRCRAFT THE STUDENT PILOT NOTICED THAT THE NOSE WHEEL STEERING WAS NOT RESPONDING WITH TURNS TO THE RT. MAINTENANCE WAS NOTIFIED AND IT WAS FOUND THAT THE RT NOSE GEAR STEERING CABLE WAS BROKEN AT THE AFT END OF THEE CABLE WHERE THE ATTACH BOLT GOES THROUGH THE THIMBLE. THE CABLE WAS REPLACED AND THE AIRCRAFT RETURNED TO SERVICE. IF THE AIRCRAFT ISN'T ROLLING WHEN NOSE WHEELSTEERING IS ACTIVATED IT PUTS STRESS ON THE NOSE WHEEL STEERING SYSTEM. THIS SYSTEM DOES

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